

#### ABSTRACT OF THE DISCLOSURE

**[0029]** A photoconductive member for an image forming apparatus includes a hollow, conductive cylindrical drum; an insulating end cap disposed axially within the drum at either end thereof, each end cap including an axial bore; a shaft disposed axially through the drum and the bores, the shaft electrically isolated from the drum by the end caps; and an electrical contact assembly operative to bias the drum, but not the shaft, to an operating voltage.